

## Sliding door systems

### **simple** 10 Frame

Assembly instructions - FALA.....	002
Assembly instructions - POLO.....	004

### **simple** 18 Frame

Assembly instructions - LIBRA.....	006
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### **simple** 18 Board

Assembly instructions - FIESTA.....	008
Assembly instructions - FOCUS.....	010
Assembly instructions - FOCUS II.....	012
Assembly instructions - LIBRA.....	014

### **simple** Start

Assembly instructions - START.....	016
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## Pathway door systems

### **simple** 18 Inter

Assembly instructions - INTER.....	018
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### **simple** 18 Galaxy

Assembly instructions - GALAXY.....	020
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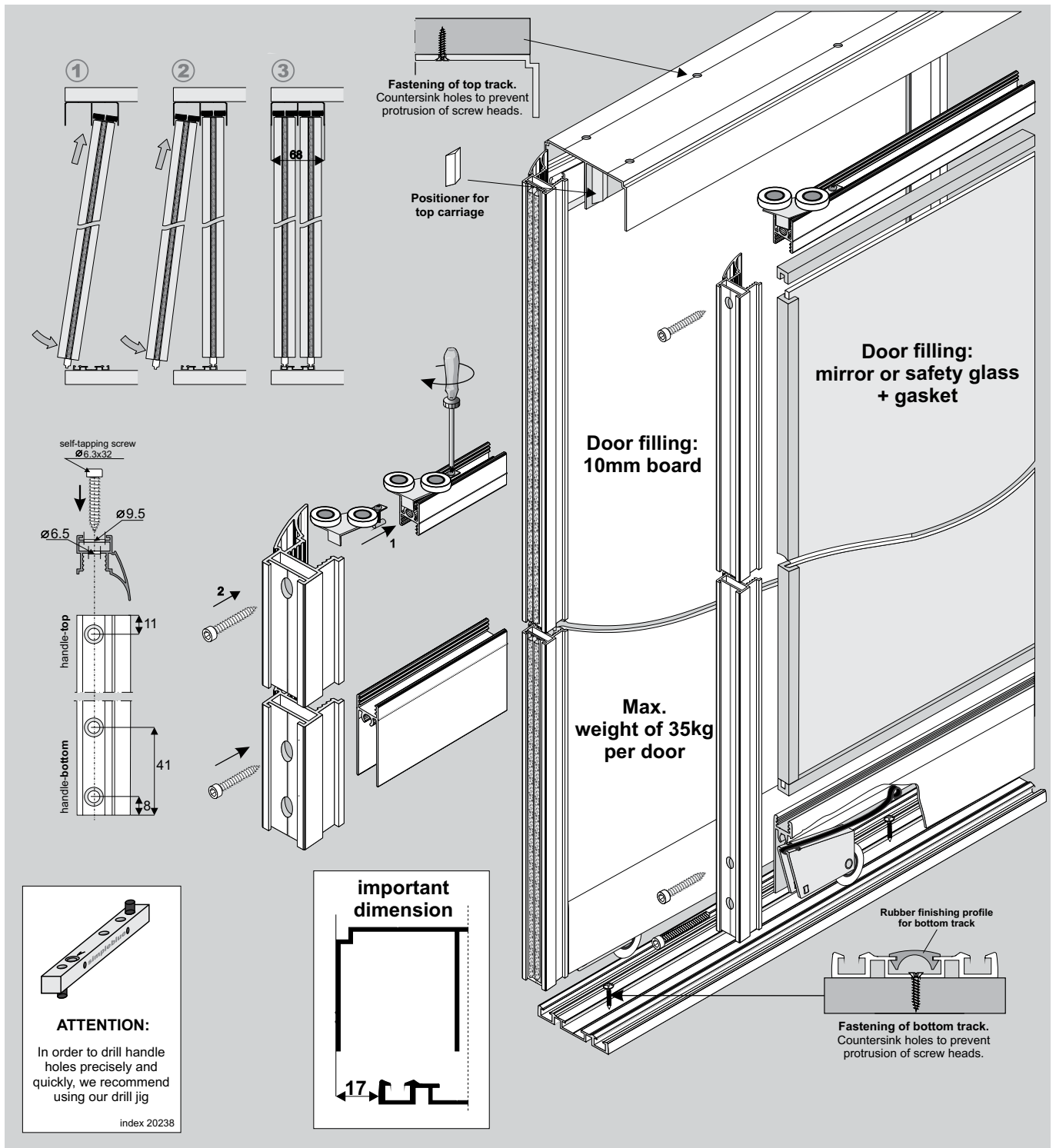
## Soft-close

### **simple** 10

Assembly instructions - Soft-close Simple 10 MINI.....	021
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### **simple** 18

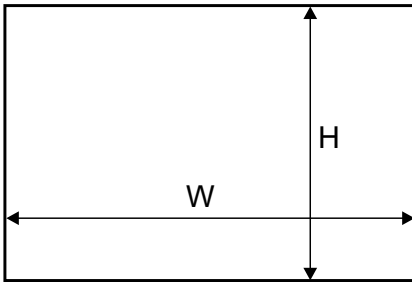
Assembly instructions - Soft-close Simple 18 MINI.....	006
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**COMPONENTS**

<p><b>Handle Fala</b></p> <p>textile door stop, inserted 14.5mm x 4mm</p> <p>Length: 2.7 m</p>	<p><b>Top track Simple</b></p> <p>68 mm</p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m</p>	<p><b>Bottom track Simple</b></p> <p>44 mm</p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m</p>	<p><b>Rubber finishing profile for bottom track</b></p> <p>Length: 50.0 m</p>	<p><b>Gasket 4 mm</b></p> <p>4 mm 10 mm</p>	<p><b>Gasket 4.5 mm</b></p> <p>4.5 mm 10 mm</p>
<p><b>Top horizontal profile/ SIMPLE 10 midrail</b></p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m</p>	<p><b>Bottom horizontal profile Simple 10</b></p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m</p>	<p><b>Bottom carriage Simple 10 V</b></p>	<p><b>Guiding carriage Simple 10 non-symmetric</b></p>	<p><b>Self-tapping screw Ø 6.3x32</b></p>	

## Dimensions of opening



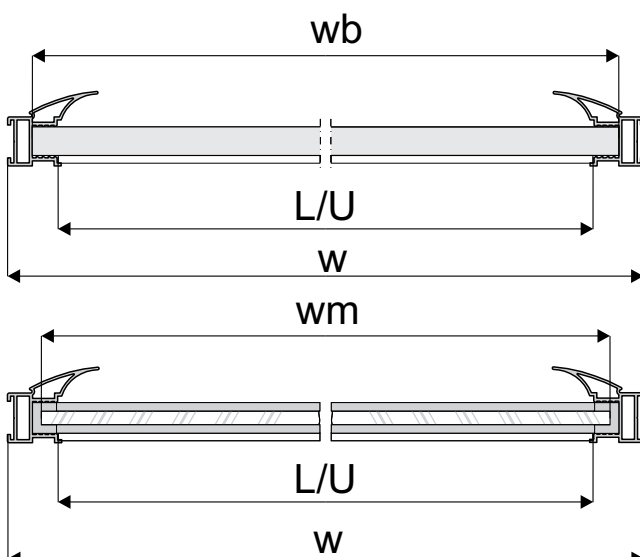
handle length = door height

door filling - # 10 mm board, # 4 mm mirror  
or # 4.5 mm safety glass

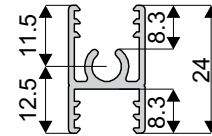
door height	- h	$h = H - 32 \text{ mm}$
board height	- hb	$hb = h - 65 \text{ mm}$
door width	- w	$w = (W - 3\text{mm} + Z) : N$
board width	- wb	$wb = d - 17 \text{ mm}$
horizontal profile length	- L	$L = U = w - 33.2 \text{ mm}$
upper horizontal profile length	- U	
mirror height	- hm	$hm = hb$
mirror width	- wm	$wm = wb - 4 \text{ mm}$

number of doors	- N	2	3
total overlap	- Z	30 mm	60 mm

visual design - 4 wings	
	$w = (W + 87) : 4$
	$w = (W : 2 + 27) : 2$

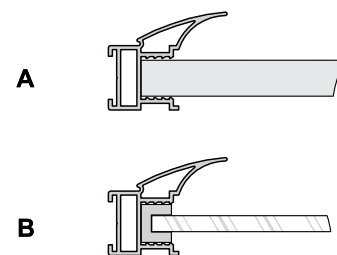


## Dimensions helpful during installation of horizontal mid-rails in Simple 10 Frame systems

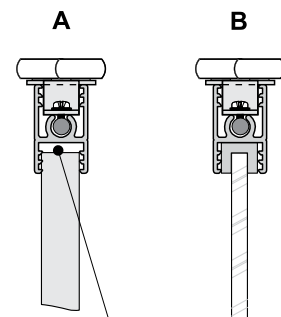


## Installation method for fitting 10mm board (diag.A) and 4mm mirror or glass (diag.B)

- with handle

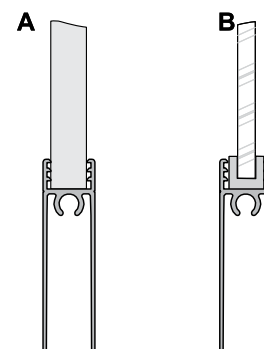


- with top horizontal profile



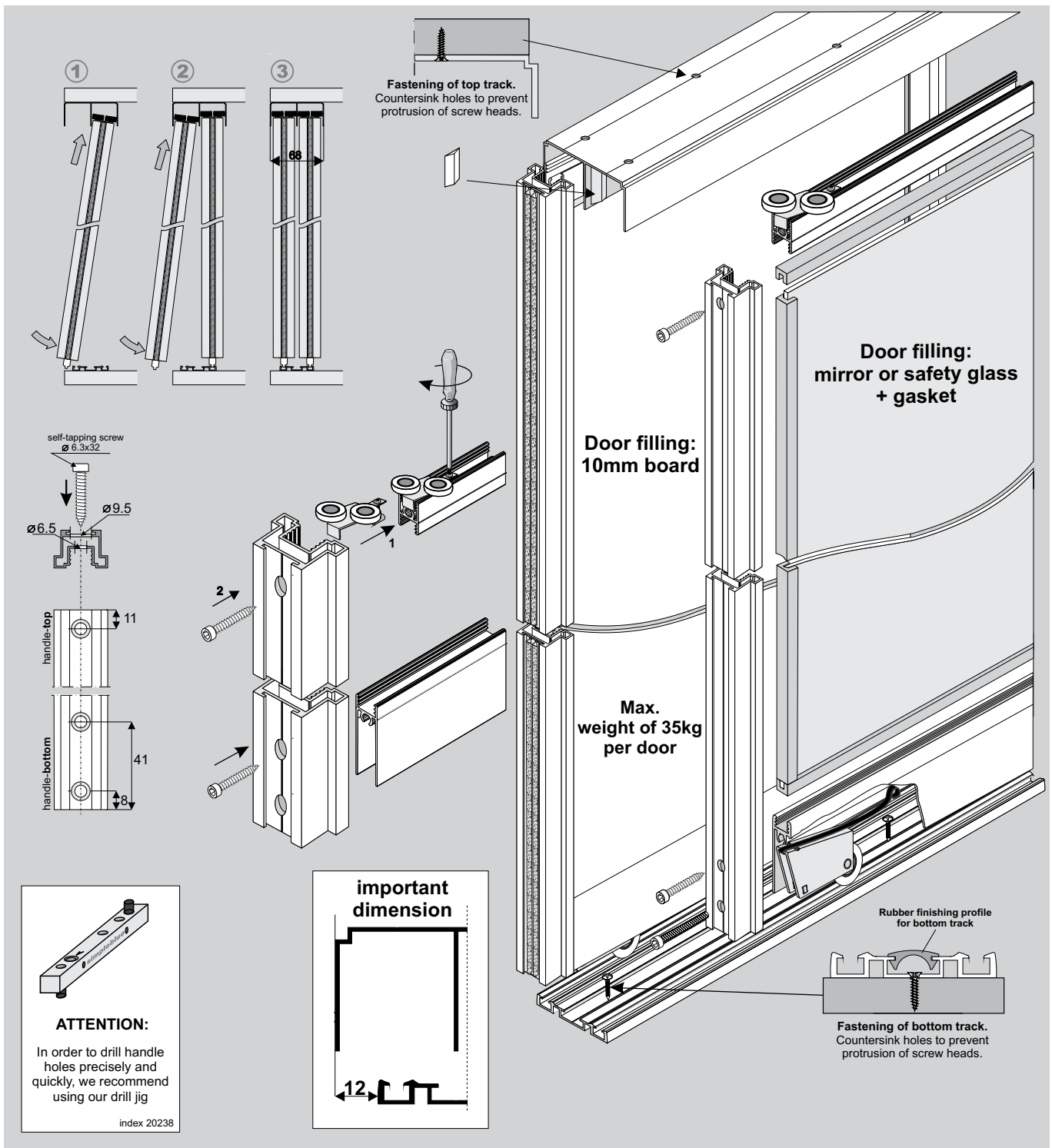
Expansion gap taken into account when calculating the height of chipboard

- with bottom horizontal profile

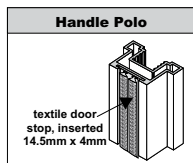


## ATTENTION!

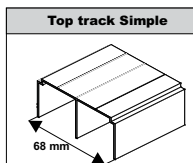
Mirror (4mm) should be used with a safety backing film. Safety glass (4.5mm) comprises of two thin layers with a film in-between. Both mirror and glass need fitting gasket.



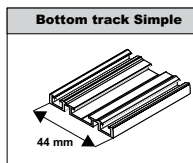
**COMPONENTS**



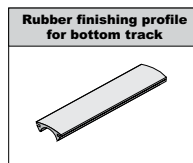
Length: 2,5 m, 2,7 m



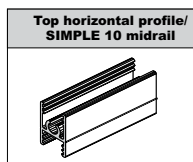
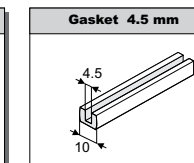
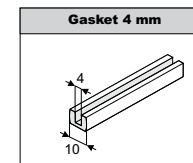
Length: 1,5 m, 2,0 m, 2,5 m, 3,0 m, 4,0 m, 6,0 m



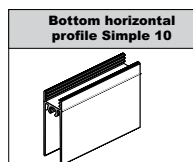
Length: 1,5 m, 2,0 m, 2,5 m, 3,0 m, 4,0 m, 6,0 m



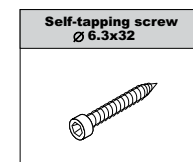
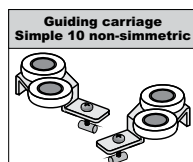
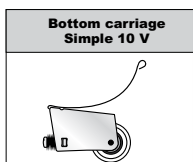
Length: 2,0 m, 3,0 m, 6,0 m, 50,0 m



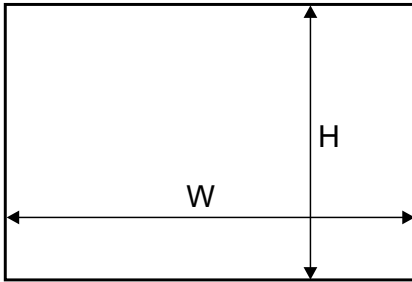
Length: 1,5 m, 2,0 m, 2,5 m, 3,0 m



Length: 1,5 m, 2,0 m, 2,5 m, 3,0 m



Dimensions of opening



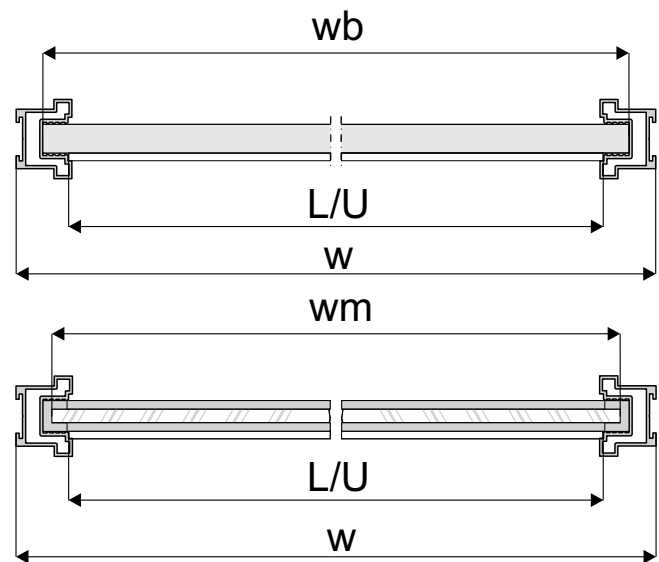
handle length = door height

door filling - # 10 mm board, # 4 mm mirror or # 4.5 mm safety glass

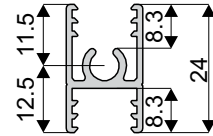
door height	- h	$h = H - 32 \text{ mm}$
board height	- hb	$hb = h - 65 \text{ mm}$
door width	- w	$w = (W - 3\text{mm} + Z) : N$
board width	- wb	$wb = d - 18 \text{ mm}$
horizontal profile length	- L	$L = U = w - 34.2 \text{ mm}$
upper horizontal profile length	- U	
mirror height	- hm	$hm = hb$
mirror width	- wm	$wm = wb - 4 \text{ mm}$

number of doors	- N	2	3
total overlap	- Z	18 mm	37 mm

visual design - 4 wings	
	$w = (W + 55) : 4$
	$w = (W : 2 + 15) : 2$

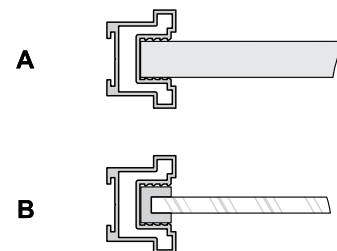


Dimensions helpful during installation of horizontal mid-rails in Simple 10 Frame systems

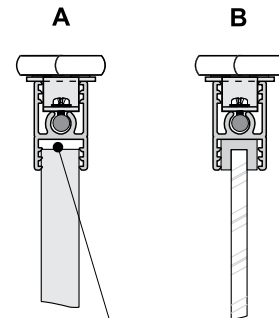


Installation method for fitting 10mm board (diag.A) and 4mm mirror or glass (diag.B)

- with handle

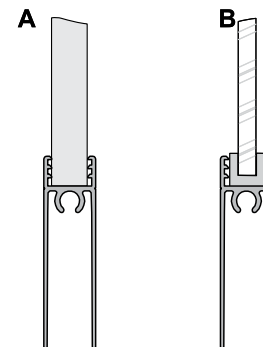


- with top horizontal profile



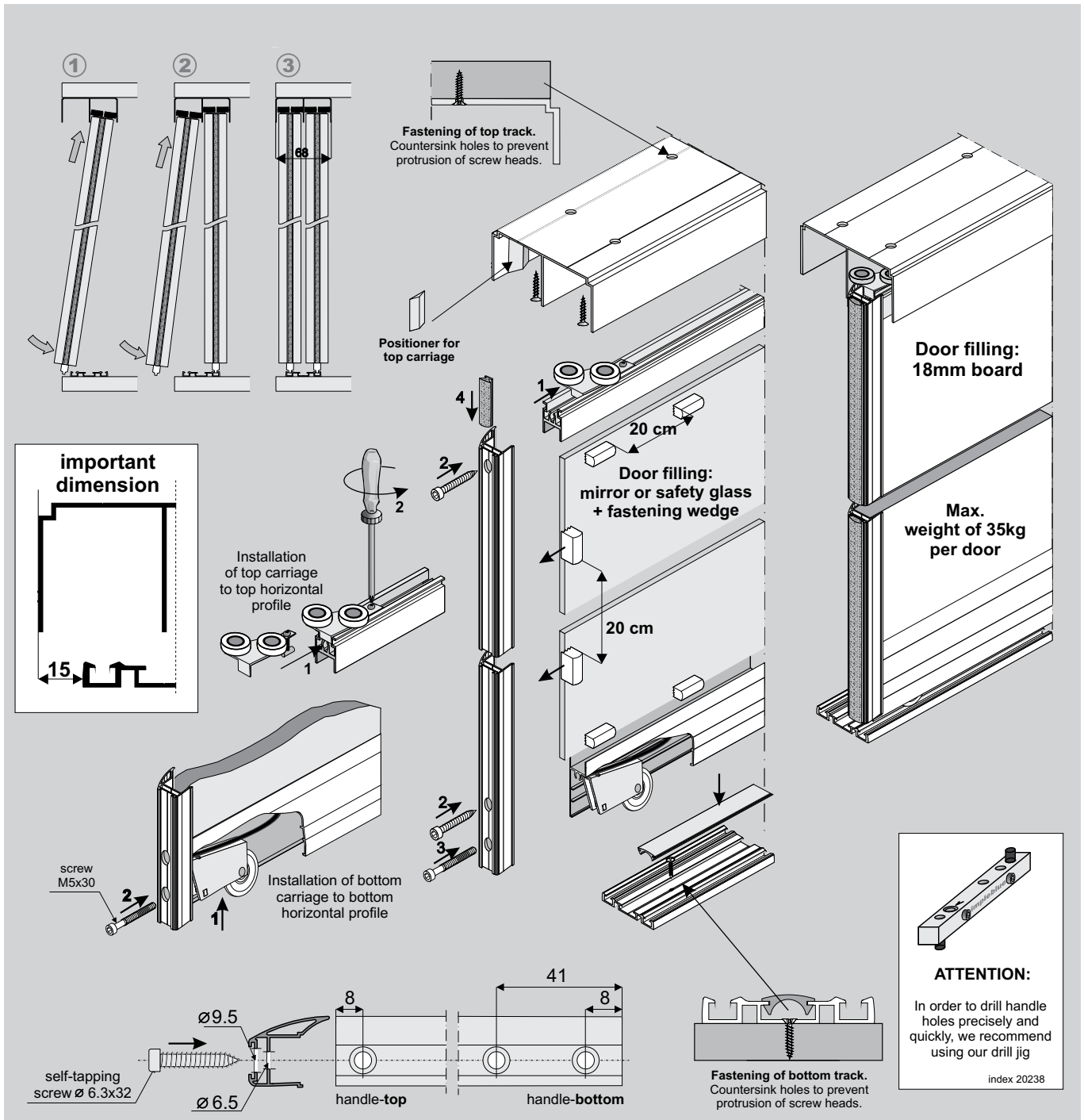
Expansion gap taken into account when calculating the height of chipboard

- with bottom horizontal profile



**ATTENTION!**

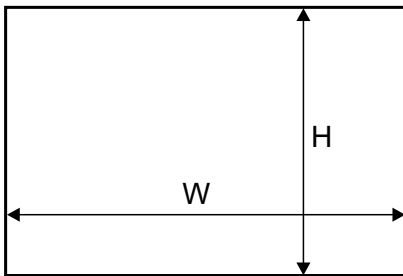
Mirror (4mm) should be used with a safety backing film. Safety glass (4.5mm) comprises of two thin layers with a film in-between. Both mirror and glass need fitting gasket.



**COMPONENTS**

<p><b>Handle Libra</b></p> <p>textile door stop, inserted 14.5mm x 4mm</p> <p>Length: 2.5 m, 2.7 m</p>	<p><b>Top track Simple</b></p> <p>68 mm</p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m</p>	<p><b>Bottom track Simple</b></p> <p>44 mm</p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m</p>	<p><b>Rubber finishing profile for bottom track</b></p> <p>Length: 2.0 m, 3.0 m, 6.0 m, 50.0 m</p>	<p><b>H31/18 Simple midrail</b></p> <p>Length: 3.0 m</p>	<p><b>H25/18 Simple midrail</b></p> <p>Length: 3.0 m</p>
<p><b>Top horizontal profile Simple-Frame</b></p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m</p>	<p><b>Bottom horizontal profile Simple-Frame</b></p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m</p>	<p><b>Guiding carriage Simple18 Frame</b></p>	<p><b>Bottom carriage Simple 10 V</b></p>	<p><b>Self-tapping screw Ø 6.3x32</b></p>	<p><b>Fastening wedge for glass Simple-Frame</b></p>

Dimensions of opening

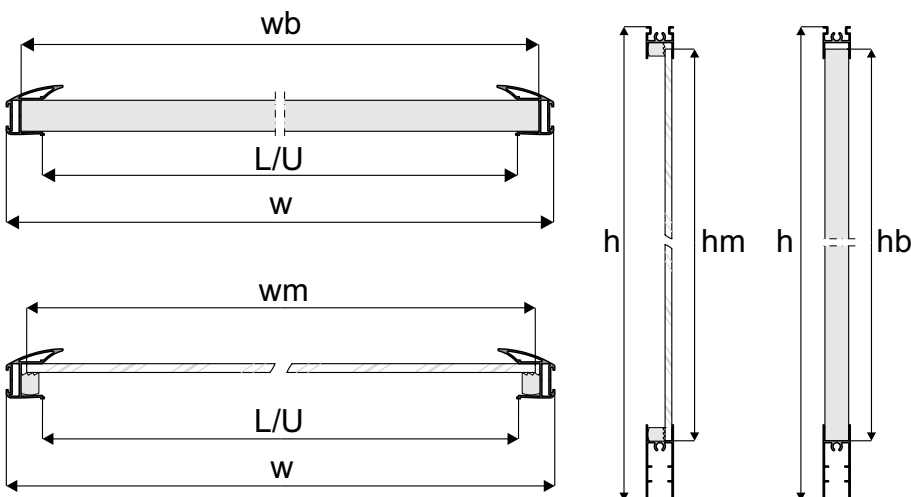


door filling - 18mm board

door height	- h	$h = H - 33 \text{ mm}$
board height	- hb	$hb = h - 61 \text{ mm}$
door width	- w	$w = (W - 3 \text{ mm} + Z) : N$
board width	- wb	$wb = w - 17 \text{ mm}$
horizontal profile length - L upper horizontal profile length - U		$L = U = w - 40.4 \text{ mm}$

number of doors	- N	2	3
total overlap	- Z	32 mm	64 mm

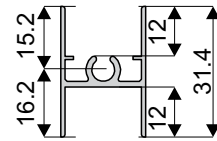
visual design - 4 wings	
	$w = (W + 93) : 4$
	$w = (W : 2 + 29) : 2$



door filling - 4mm glass or mirror

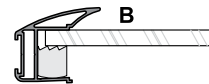
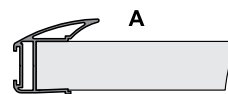
mirror height	- hm	$hm = hb$
mirror width	- wm	$wm = wb - 4 \text{ mm}$

Dimensions helpful during installation of horizontal mid-rails in Simple-Frame systems

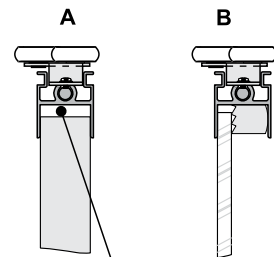


Installation method for fitting 18mm board (diag.A) and 4mm mirror or glass (diag.B)

- with handle

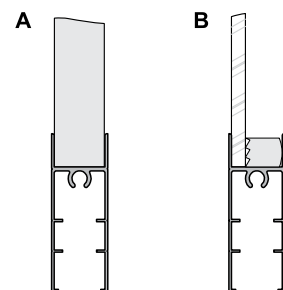


- with top horizontal profile



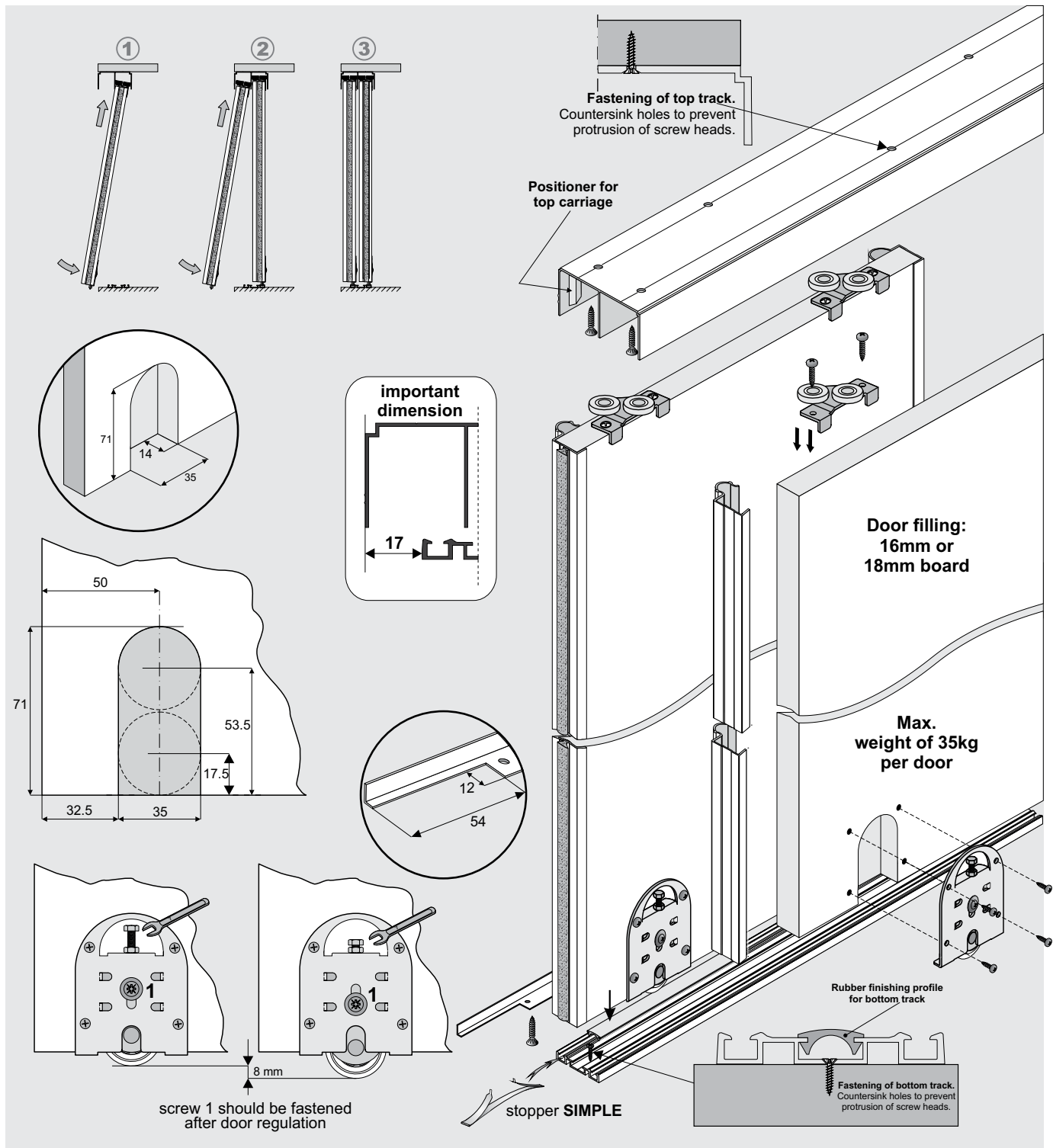
Expansion gap taken into account when calculating the height of chipboard


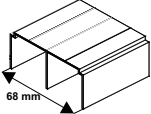
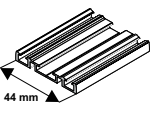

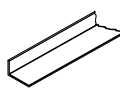
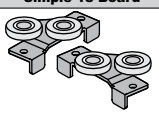

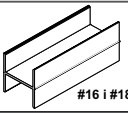
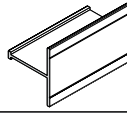
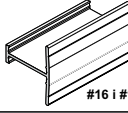
- with bottom horizontal profile



**ATTENTION!**

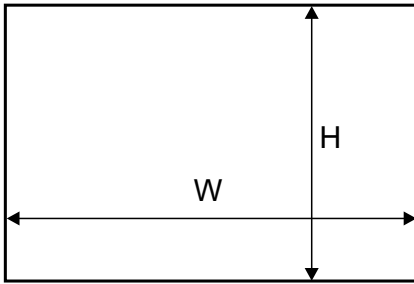
**Mirror (4mm) should be used with a safety backing film. Safety glass (4.5mm) comprises of two thin layers with a film in-between.**



<p><b>Handle Fiesta</b></p> <p>textile door stop, self-adhesive 4.8mm x 4mm</p>  <p>#16 i #18</p> <p>Length: 2.4 m, 2.7 m</p>	<p><b>Top track Simple</b></p>  <p>68 mm</p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m</p>	<p><b>Bottom track Simple</b></p>  <p>44 mm</p> <p>Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m</p>	<p><b>Rubber finishing profile for bottom track</b></p>  <p>Length: 50 m</p>	<p><b>Angle section Mini</b></p>  <p>11 mm x 17 mm</p> <p>Length: 1.7 m, 2.35 m, 3.0 m</p>	<p><b>Guiding carriage Simple 18 Board</b></p> 	<p><b>Bottom carriage Simple 18V Board</b></p> 
<p><b>H25 Simple midrail</b></p>  <p>#16 i #18</p> <p>Length: 3.0 m</p>	<p><b>Profile H04/18</b></p>  <p>Length: 3.0 m</p>	<p><b>Profile H08</b></p>  <p>#16 i #18</p> <p>Length: 3.0 m</p>				



Dimensions of opening



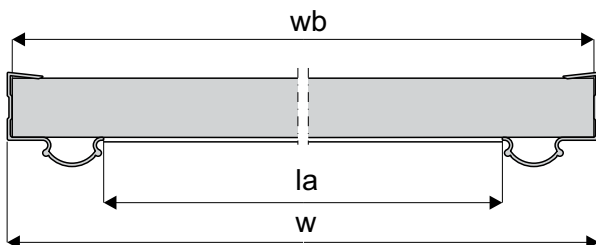
handle length = door height

door filling - # 16 mm or # 18 mm board

door height	- h	$h = H - 36 \text{ mm}$
board height	- hb	$hb = h - 1 \text{ mm}$
door width	- w	$w = (W - 3 + Z) : N$
board width	- wb	$wb = w - 3 \text{ mm}$
angle section length	- la	this size is determined after door construction

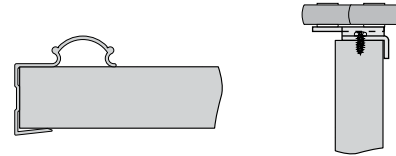
number of doors	- N	2	3
total overlap	- Z	29 mm	58 mm

visual design - 4 wings	
	$w = (W + 84) : 4$
	$w = (W : 2 + 26) : 2$

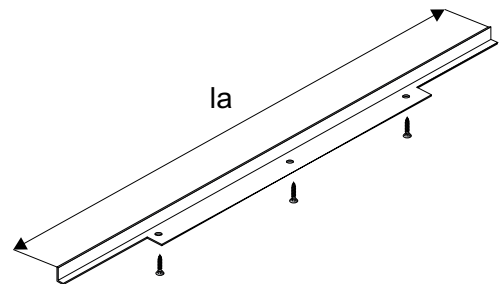


- When fitting handle profiles, do not use assembly adhesive

Installation method for handle and guiding carriage with # 16 mm or # 18 mm board



Installation method for angle section 11 mm x 17 mm

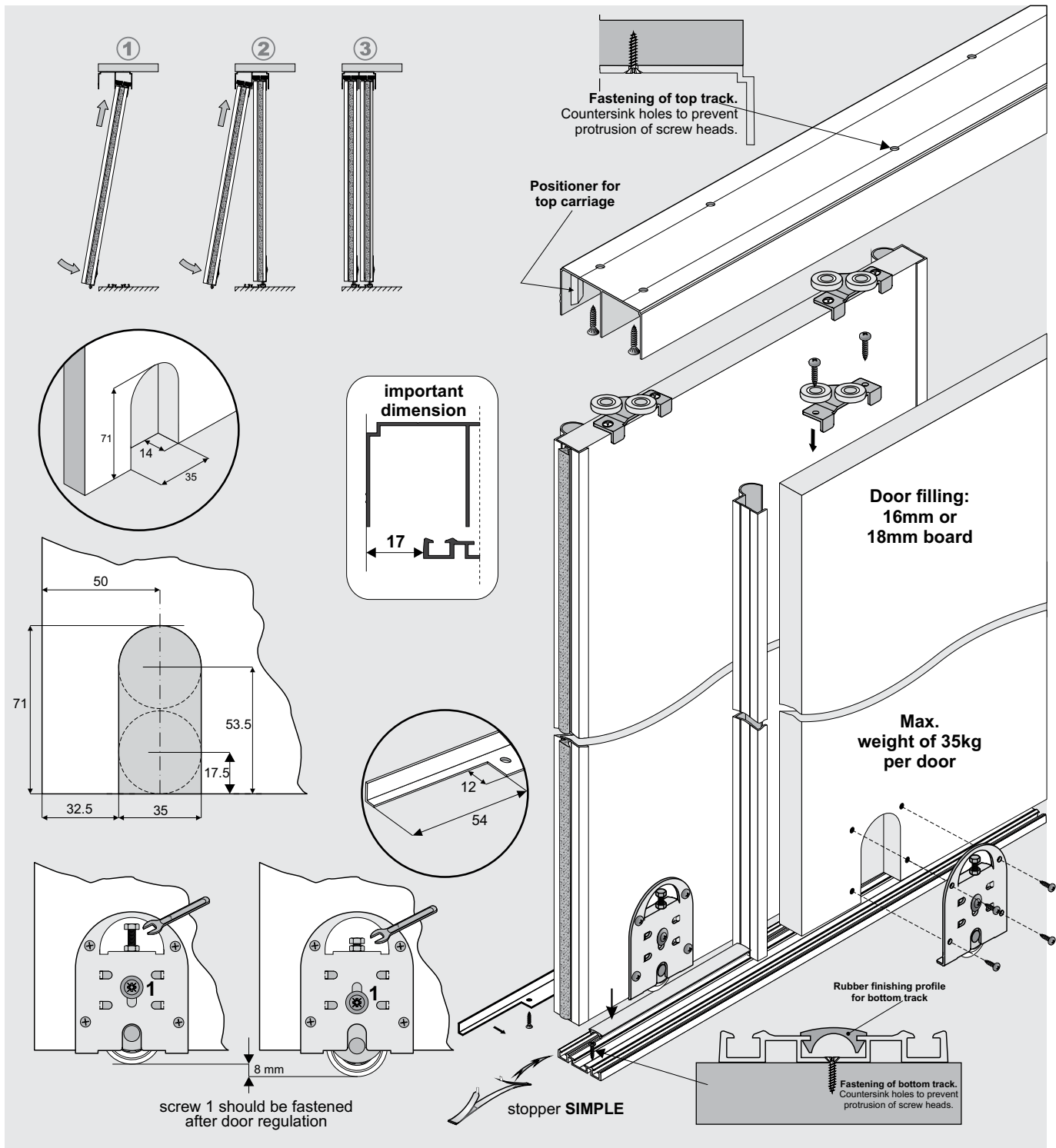


**WARNING**

*We do does not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity)*

**Attention!**

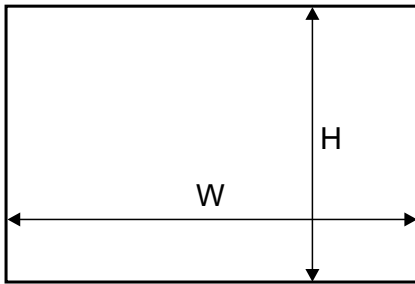
Remove safety backing film prior to cutting aluminium elements (handles, tracks, mid-rails, etc.) to the required length. Film removal allows you to determine any possible issues with product quality (eg. marks)



COMPONENTS

<p><b>Handle Focus</b></p> <p>textile door stop (self-adhesive) 4,8 mm x 4 mm</p> <p>#16 i #18</p> <p>Length: 2,4 m, 2,7 m</p>	<p><b>Top track Simple</b></p> <p>68 mm</p> <p>Length: 1,5 m, 2,0 m, 2,5 m, 3,0 m, 4,0 m, 6,0 m</p>	<p><b>Bottom track Simple</b></p> <p>44 mm</p> <p>Length: 1,5 m, 2,0 m, 2,5 m, 3,0 m, 4,0 m, 6,0 m</p>	<p><b>Rubber finishing profile for bottom track</b></p> <p>Length: 50 m</p>	<p><b>Angle section Mini</b></p> <p>11 mm x 17 mm</p> <p>Length: 1,7 m, 2,35 m, 3,0 m</p>	<p><b>Guiding carriage Simple 18 Board</b></p>	<p><b>Bottom carriage Simple 18V Board</b></p>
<p><b>H25 Simple midrail</b></p> <p>#16 i #18</p> <p>Length: 3,0 m</p>	<p><b>Profile H04/18</b></p> <p>Length: 3,0 m</p>	<p><b>Profile H08</b></p> <p>#16 i #18</p> <p>Length: 3,0 m</p>				

Dimensions of opening



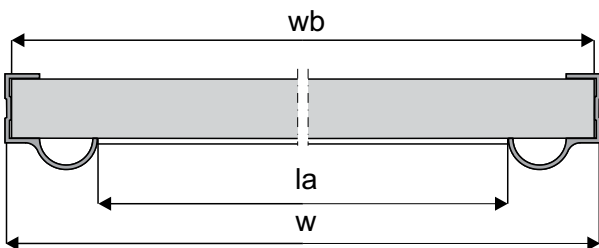
handle length = door height

door filling - # 16 mm or # 18 mm board

door height	- h	$h = H - 36 \text{ mm}$
board height	- hb	$hb = h - 1 \text{ mm}$
door width	- w	$w = (W - 3 + Z) : N$
board width	- wb	$wb = w - 3 \text{ mm}$
angle section length	- la	this size is determined after door construction

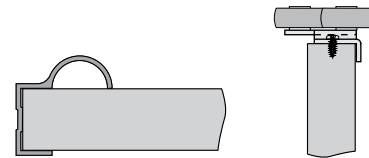
number of doors	- N	2	3
total overlap	- Z	29 mm	58 mm

visual design - 4 wings	
	$w = (W + 84) : 4$
	$w = (W : 2 + 26) : 2$

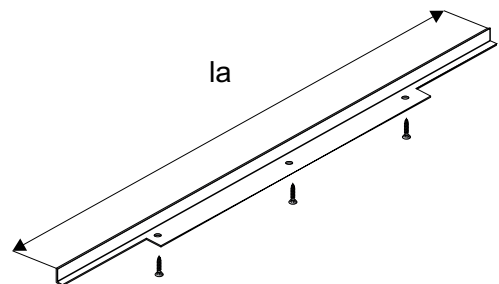


- When fitting handle profiles, do not use assembly adhesive

Installation method for handle and guiding carriage with # 16 mm or # 18 mm board



Installation method for angle section 11 mm x 17 mm

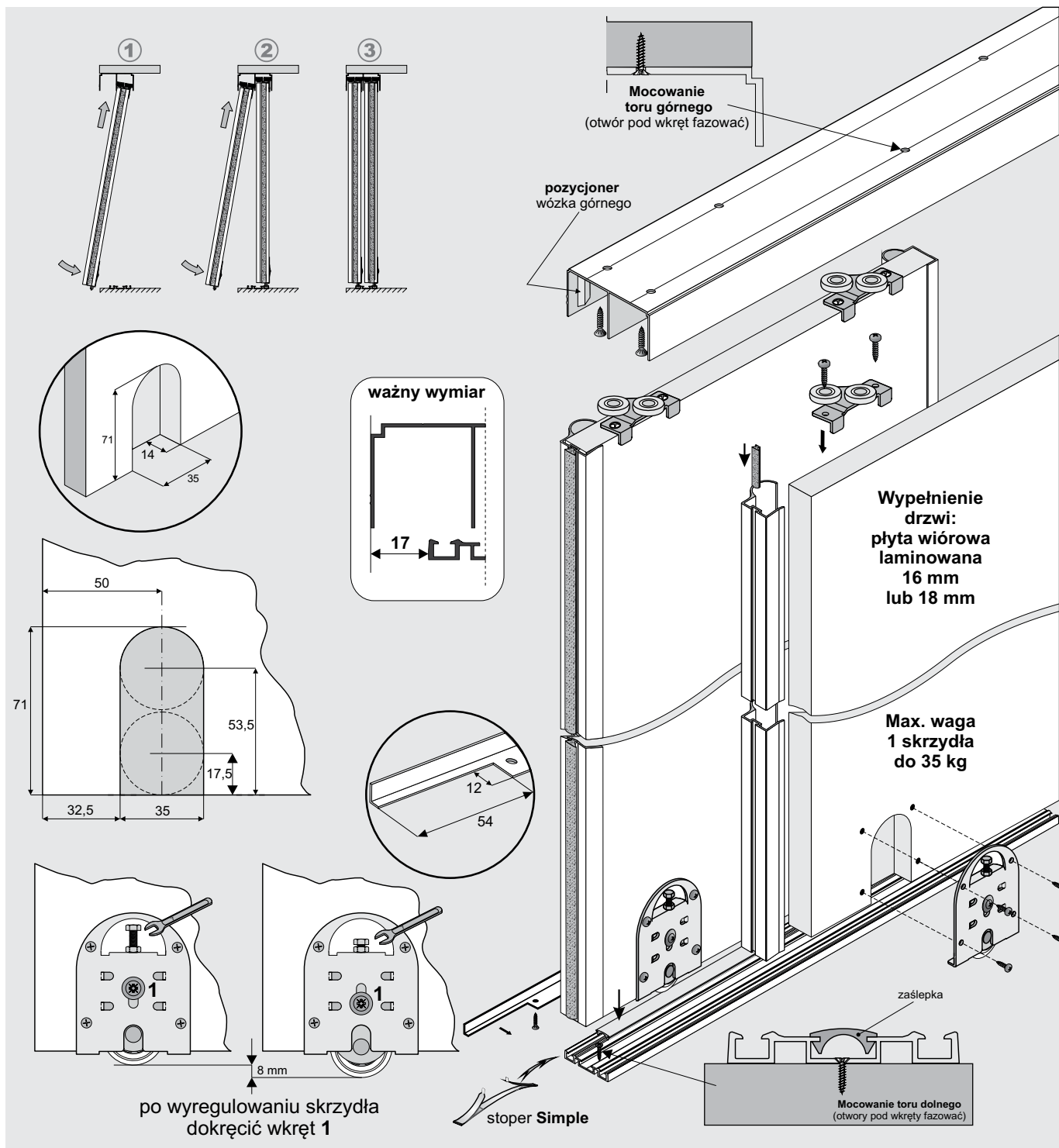


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*We do does not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity)*

**Attention!**

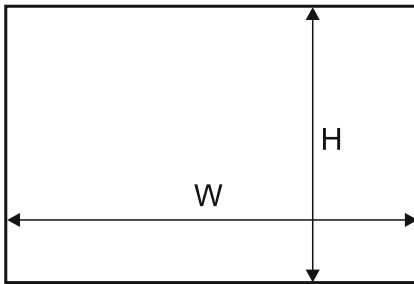
Remove safety backing film prior to cutting aluminium elements (handles, tracks, mid-rails, etc.) to the required length. Film removal allows you to determine any possible issues with product quality (eg. marks)



ELEMENTY SKŁADOWE

<p><b>Rączka Focus II</b></p> <p>szczotka odbojowa bez kleju 4,8 mm x 4 mm</p> <p>#16 i #18</p> <p>Długość: 2,7 m.</p>	<p><b>Tor górny Simple</b></p> <p>66 mm</p> <p>Długość: 1,5 m, 2,0 m, 2,5 m, 3,0 m, 4,0 m, 6,0 m.</p>	<p><b>Tor dolny Simple</b></p> <p>44 mm</p> <p>Długość: 1,5 m, 2,0 m, 2,5 m, 3,0 m, 4,0 m, 6,0 m.</p>	<p><b>Zasłepka gumowa do toru dolnego</b></p> <p>Długość: 2,0 m, 3,0 m, 6,0 m, 50,0 m.</p>	<p><b>Kątownik Mini</b></p> <p>11 mm x 17 mm</p> <p>Długość: 1,7 m, 2,35 m, 3,0 m.</p>	<p><b>Wózek prowadzący Simple 18 Board</b></p>	<p><b>Wózek dolny Simple 18V Board</b></p>
<p><b>Łącznik H25 Simple</b></p> <p>Długość: 3,0 m.</p>	<p><b>Łącznik H04</b></p> <p>Długość: 3,0 m.</p>	<p><b>Łącznik H08</b></p> <p>Długość: 3,0 m.</p>				

## Dimensions of opening



handle length = door height

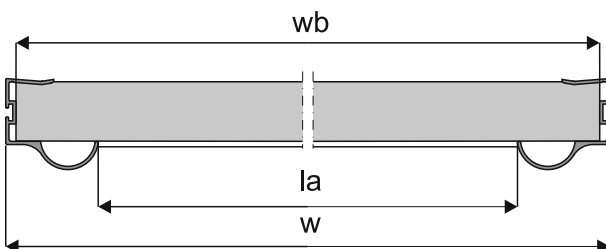
### ATTENTION! Calculations for handle with inserted brush

#### door filling - # 16 mm or # 18 mm board

door height	- h	$h = H - 36 \text{ mm}$
board height	- hb	$hb = h - 1 \text{ mm}$
door width	- w	$w = (W - 3 + Z) : N$
board width	- wb	$wb = w - 7 \text{ mm}$
angle section length	- la	this size is determined after door construction

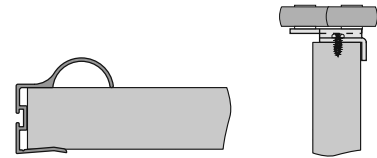
number of doors	- N	2	3
total overlap	- Z	29 mm	58 mm

visual design - 4 wings	
	$w = (W + 84) : 4$
	$w = (W : 2 + 26) : 2$

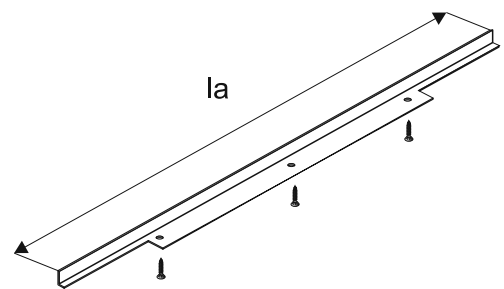


- When fitting handle profiles, do not use assembly adhesive

#### Installation method for handle and guiding carriage with # 16 mm or # 18 mm board



#### Installation method for angle section 11 mm x 17 mm

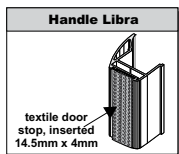
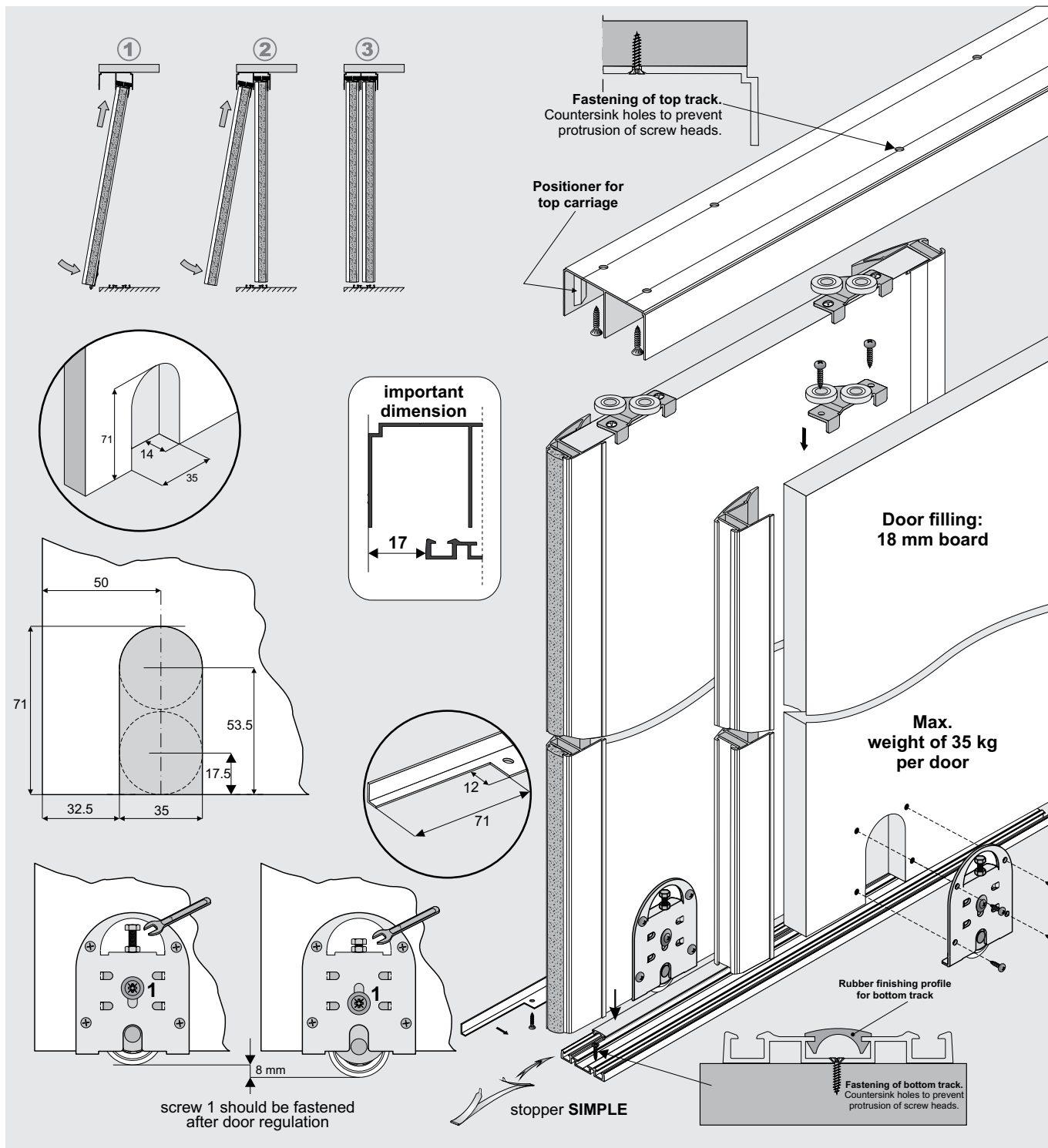


## WARNING

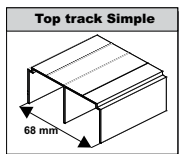
*We do not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity).*

### Attention!

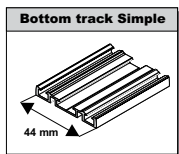
Remove safety backing film prior to cutting aluminium elements (handles, tracks, mid-rails, etc.) to the required length. Film removal allows you to determine any possible issues with product quality (eg. marks)



Length: 2.5 m, 2.7 m



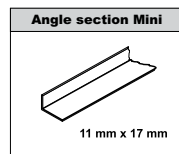
Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



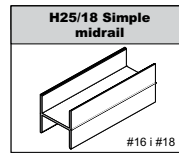
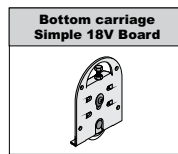
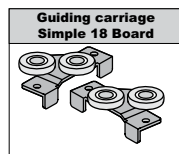
Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



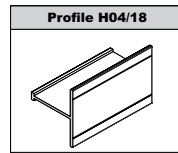
Length: 50 m



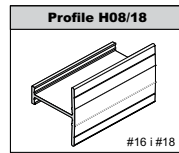
Length: 1.7 m, 2.35 m, 3.0 m



Length: 3.0 m

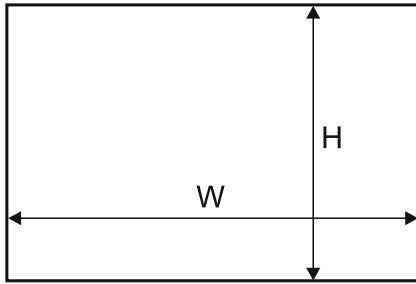


Length: 3.0 m



Length: 3.0 m

Dimensions of opening



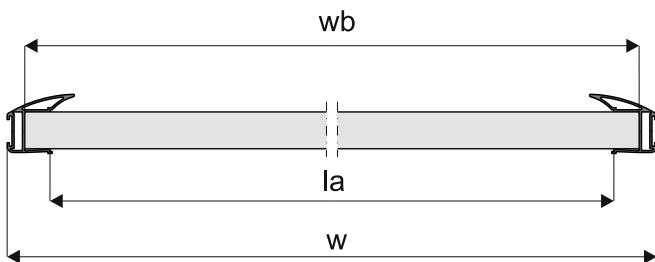
handle length = door height

door filling - # 18 mm board

door height	- h	$h = H - 36 \text{ mm}$
board height	- hb	$hb = h - 1 \text{ mm}$
door width	- w	$w = (W - 3 + Z) : N$
board width	- wb	$wb = w - 3 \text{ mm}$
angle section length	- la	this size is determined after door construction

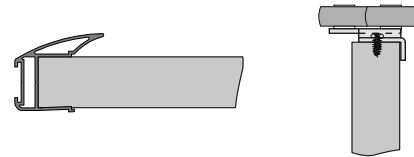
number of doors	- N	2	3
total overlap	- Z	32 mm	64 mm

visual design - 4 wings	
	$w = (W + 93) : 4$
	$w = (W : 2 + 29) : 2$

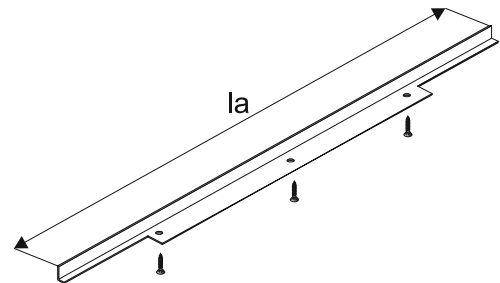


- When fitting handle profiles, do not use assembly adhesive

Installation method for handle and guiding carriage with # 18 mm board



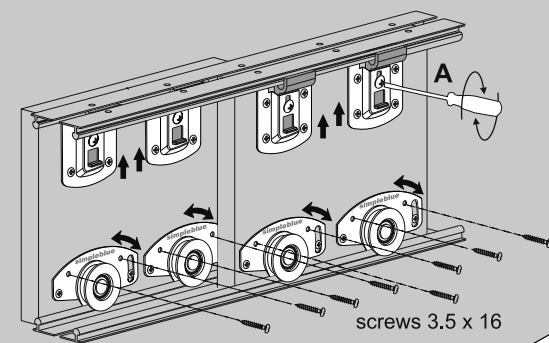
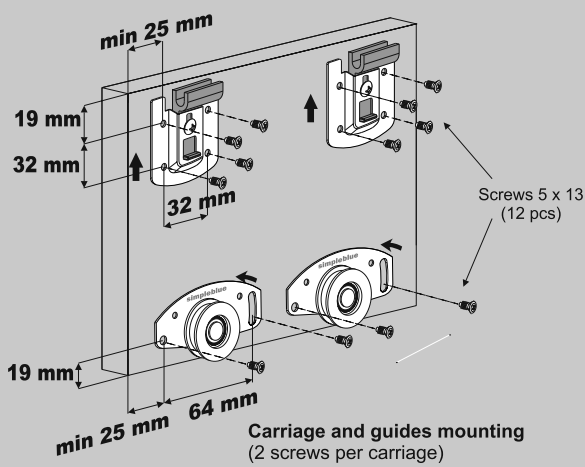
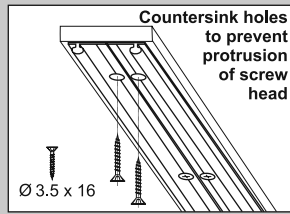
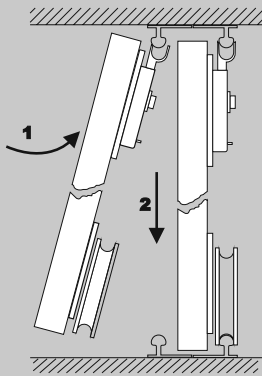
Installation method for angle section 11 mm x 17 mm



**WARNING**

We do not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity).

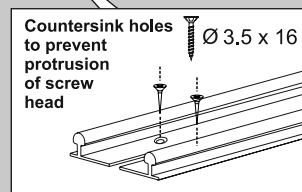
## Door installation order



After door installation and regulation carriages should be fastened by 2 screws 3.5 x 16 on the other holes. Set up top guides and fasten (A).

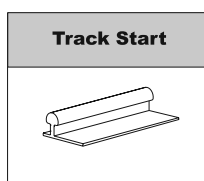
Door filling:  
16-50 mm board

Max. Weight  
of 50 kg per door

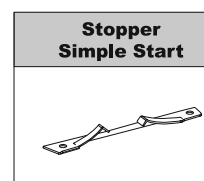
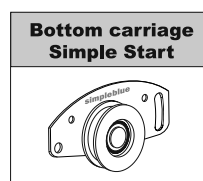
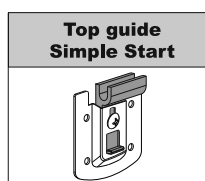


Openings for Euro screws used to fasten carriages and guides have standard spacing of 32 mm for machine drilling.

## COMPONENTS

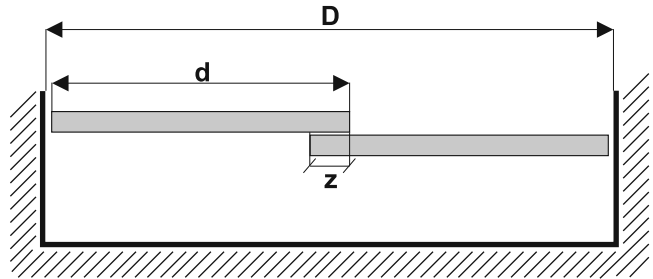
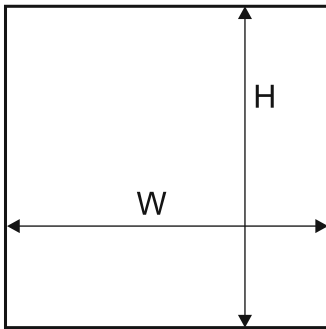


Length  
1.5 m, 2.0 m, 2.5 m,  
3.0 m, 4.0 m, 6.0 m

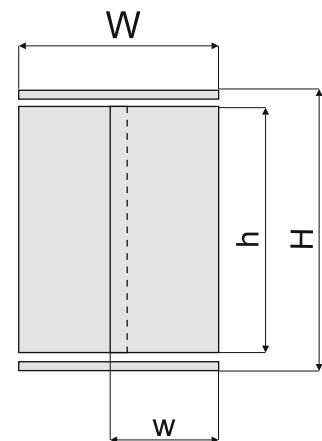




Dimensions of opening

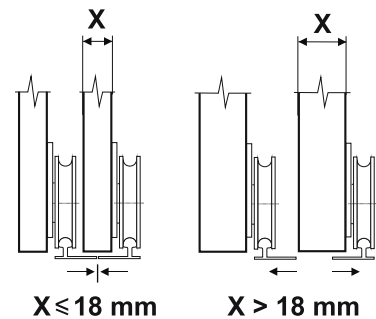


door height	- h	$h = H - 13 \text{ mm}$
door width	- w	$w = (W + Z) : N$

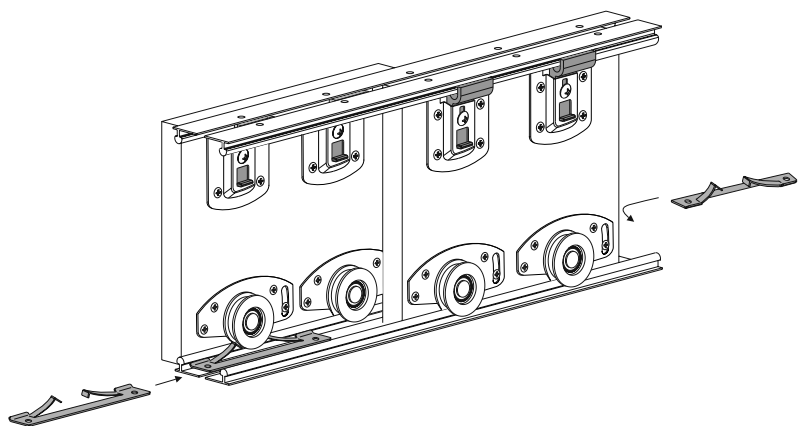
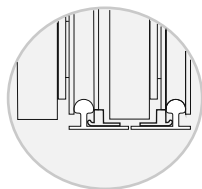
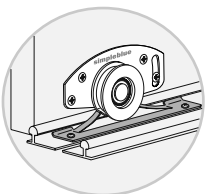
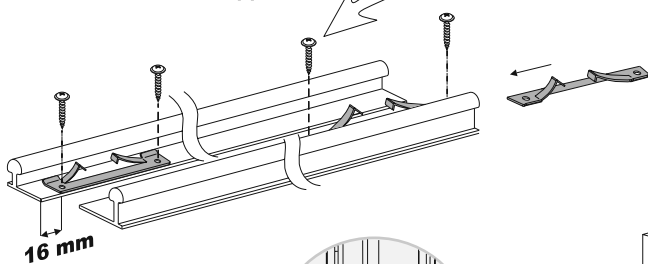
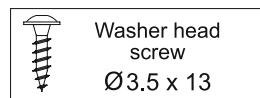


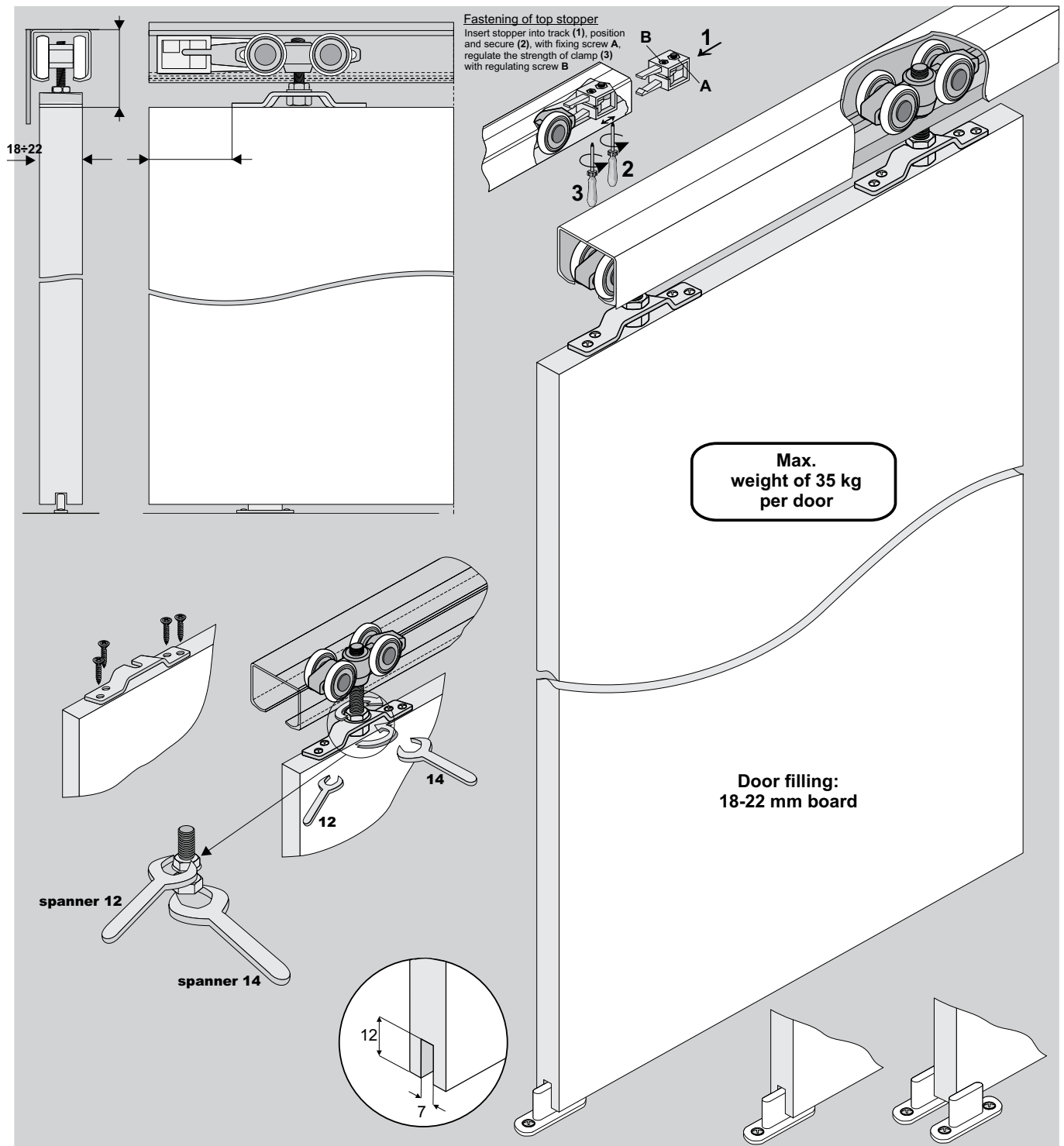
number of doors	- N	2	3
total overlap	- Z	40 mm	80 mm

visual design - 4 wings	
	$w = (W + 120) : 4$
	$w = (W : 2 + 40) : 2$

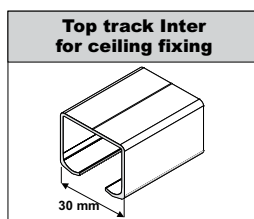


Installation of stopper

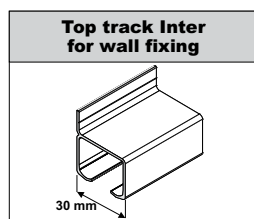




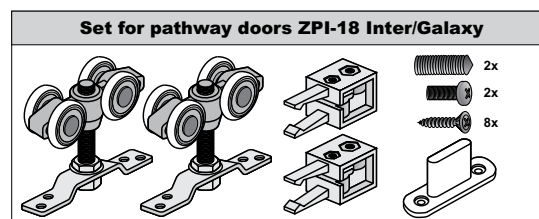
## COMPONENTS



Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



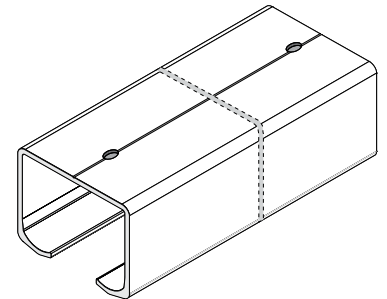
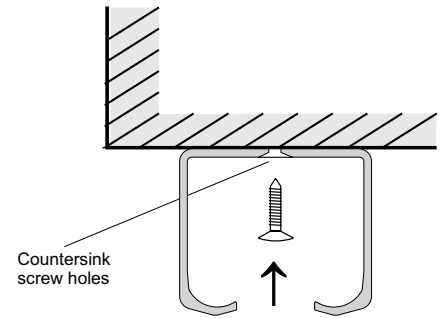
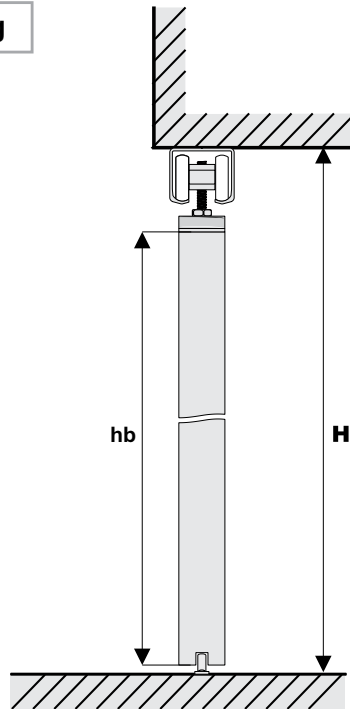
Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



1. Track within the opening

**Board height  $hb$**

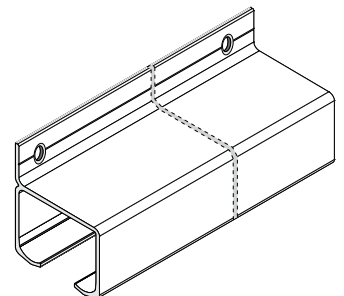
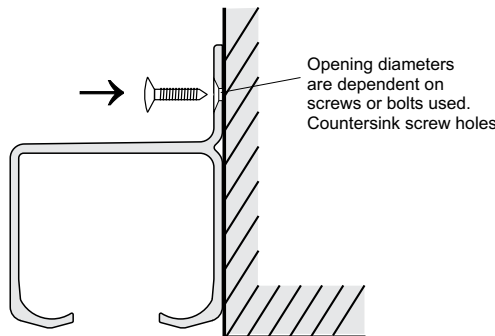
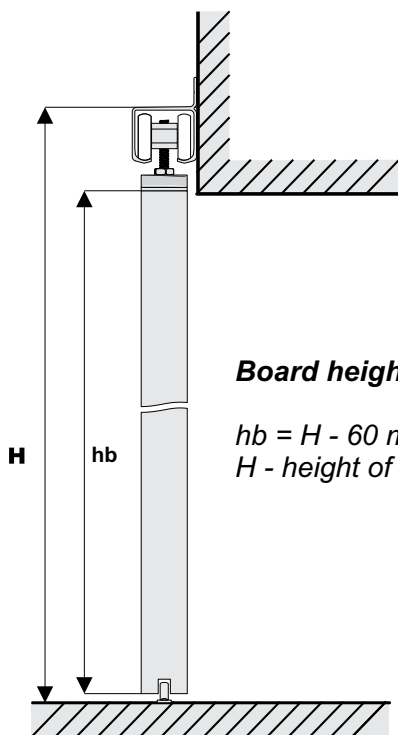
$hb = H - 60 \text{ mm}$   
 $H$  - height of the opening



2. Track outside the opening

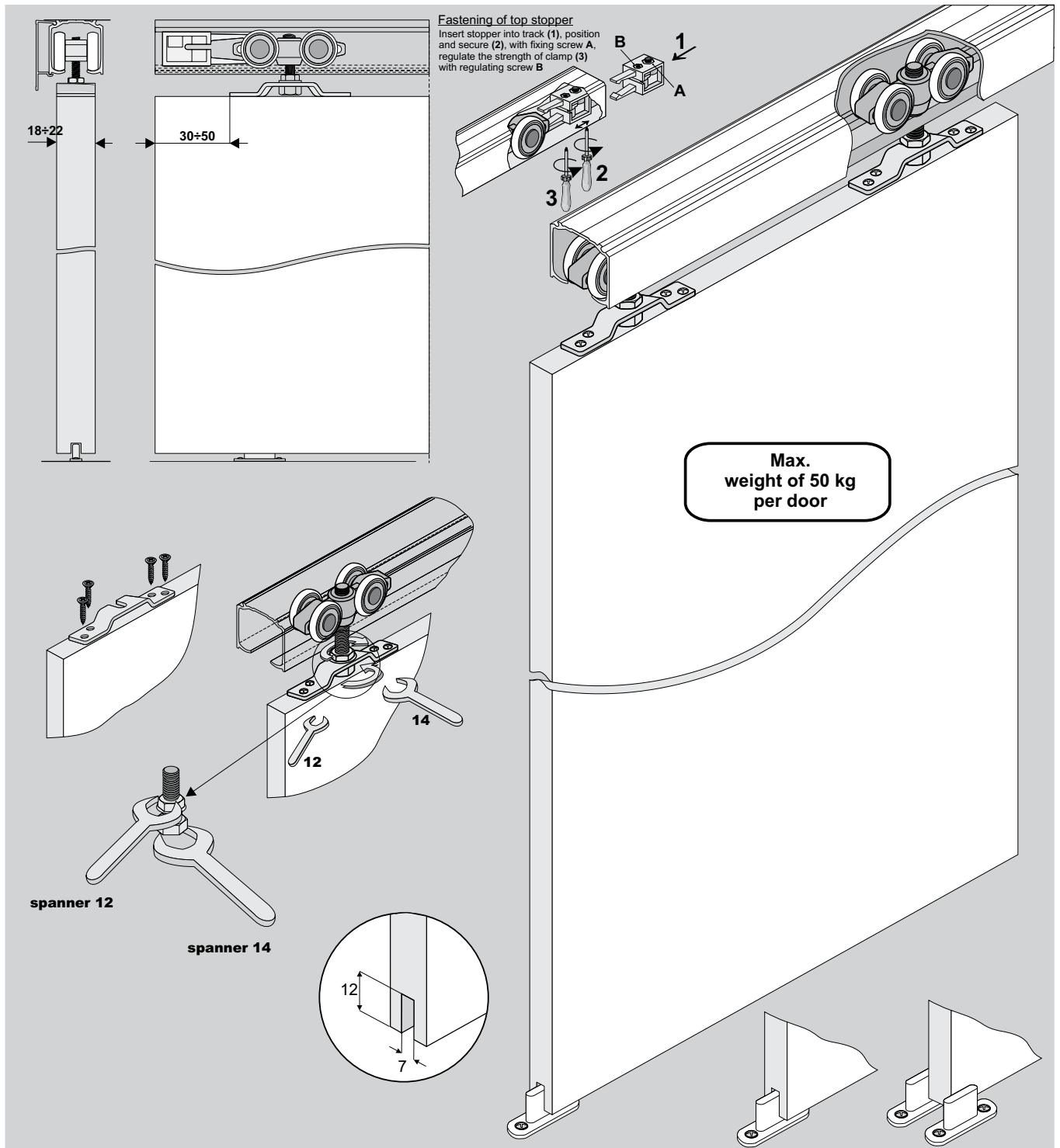
**Board height  $hb$**

$hb = H - 60 \text{ mm}$   
 $H$  - height of the opening



**ATTENTION!**

**In cases that after track installation there will be no room, insert carriages before installation.**



## COMPONENTS



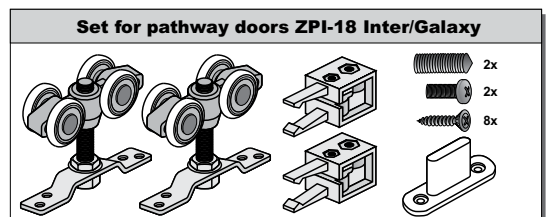
Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



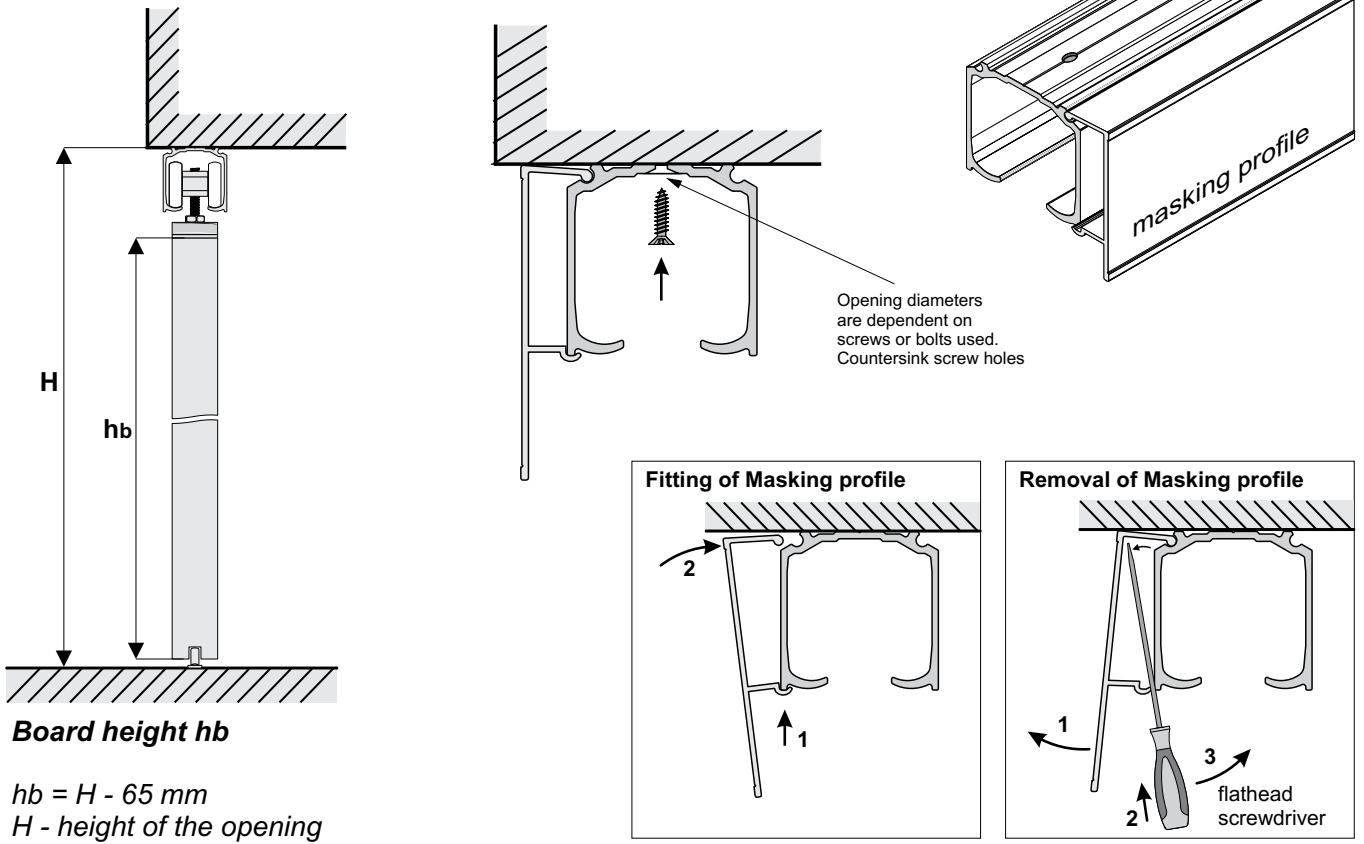
Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



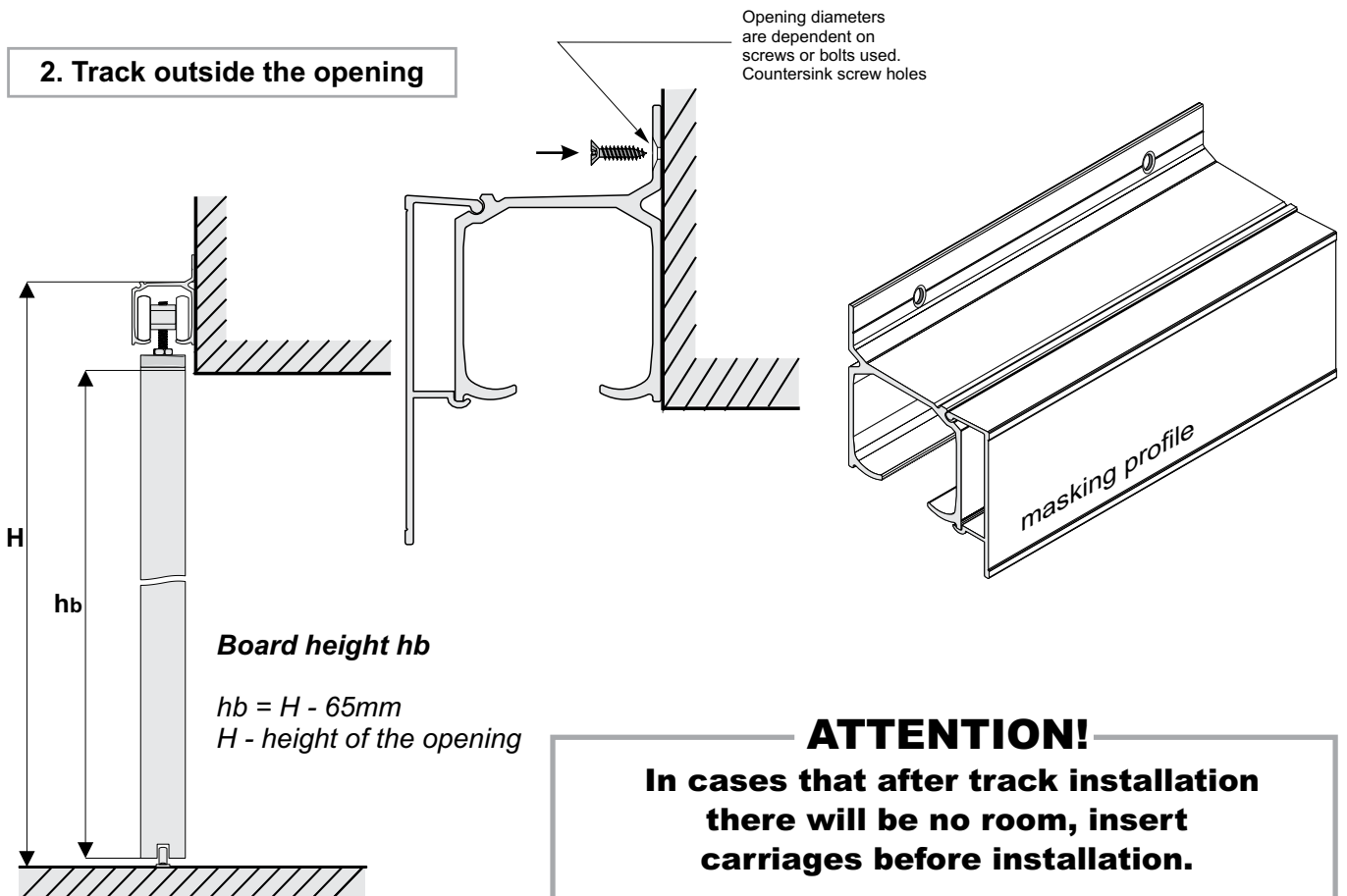
Length: 1.5 m, 2.0 m, 2.5 m, 3.0 m, 4.0 m, 6.0 m



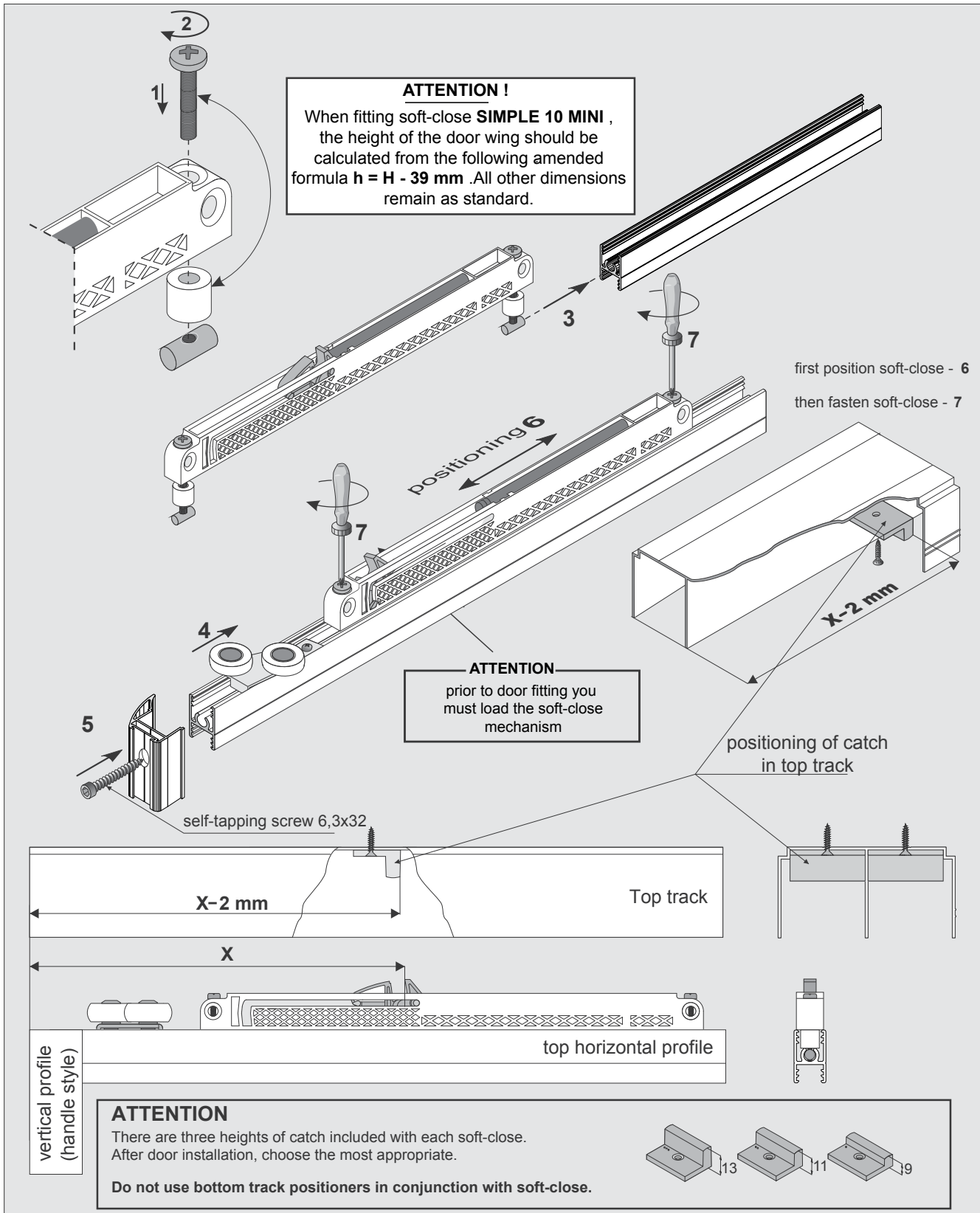
1. Track within the opening



2. Track outside the opening

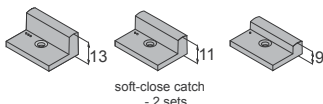
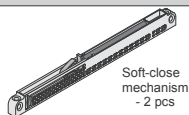


**ATTENTION!**  
 In cases that after track installation there will be no room, insert carriages before installation.



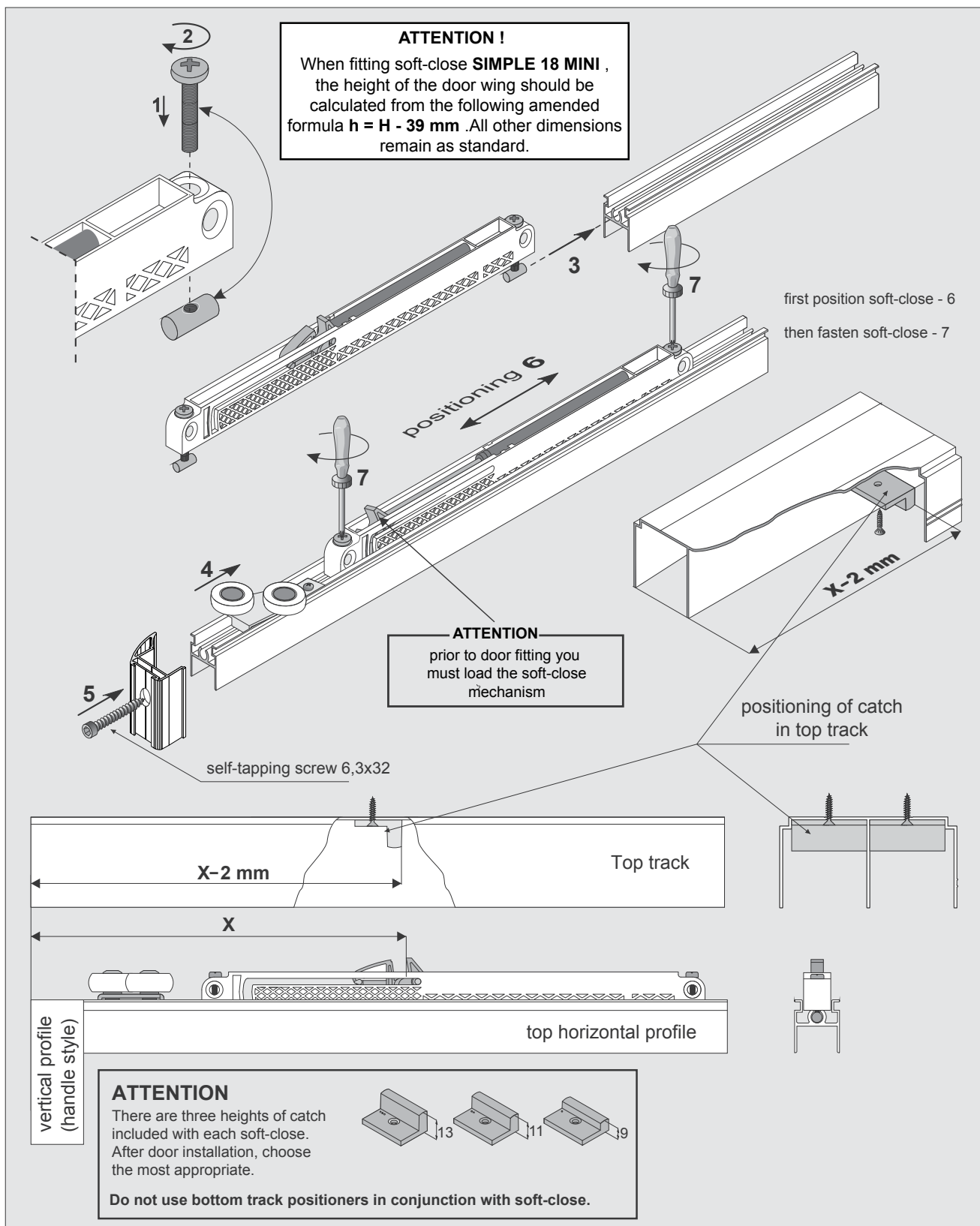
**COMPONENTS**

Soft-close for sliding doors Sevromatic **Simple 10 MINI** (40 kg)

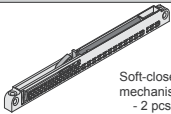
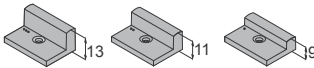





- fastening pin - 4 szt.
- screw M 3 x 25 - 4 szt.
- sleeve spacer - 4 szt.





**COMPONENTS**

Soft-close for sliding doors Sevromatic <b>Simple 18 MINI</b> (40 kg)			
	Soft-close mechanism - 2 pcs		soft-close catch - 2 sets
			fastening pin - 4 szt.
			screw M 3 x 20 - 4 szt.
			screw 3,5 x 40 - 4 szt.

